

Modulating Vapor Ejector Principle and Function

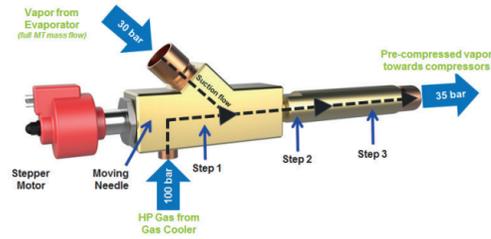
Modulating ejector technology combines the benefits of an expander and an economizer.

This component uses high-pressure energy to pre-compress the Medium Temperature suction mass flow from suction pressure to a higher level. By pre-compressing the Medium Temperature suction flow (free recovery of High Pressure energy), the compressor work is reduced.

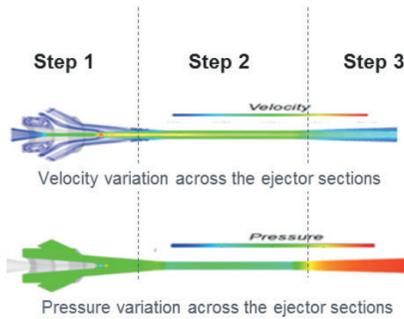
All MT compressors can therefore operate in economizer mode, resulting in reduced electrical energy consumption.

The modulating vapor ejector replaces the high pressure valve, it uses accurate stepper motor control for optimal capacity-matching across the entire range of operating conditions.

Parallel ejectors are used (3 on average) to optimize part-load performances and reduce Medium Pressure fluctuations.



Step 1: convert pressure → velocity
Step 2: suck and accelerate suction flow
Step 3: convert velocity → pressure

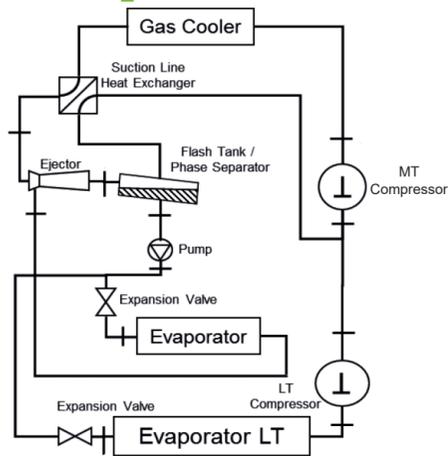


A complete range of CO₂ solutions with high energy efficiency for all applications and all climates

Compressor Racks & Condensing Units



COOLtecEvo



High performance CO₂ pump

The CO₂ pump allows full year „flooded“ operation. When the ejector can not deliver enough delta P, the CO₂ pump will maintain enough pressure to ensure normal operation of the consumer expansion valves.

The smart control will keep the efficiency at its optimum by turning the pump off when enough delta pressure is provided by the ejector.



CO₂ Gas coolers

Heat exchangers



CO₂ Evaporators

PROFROID

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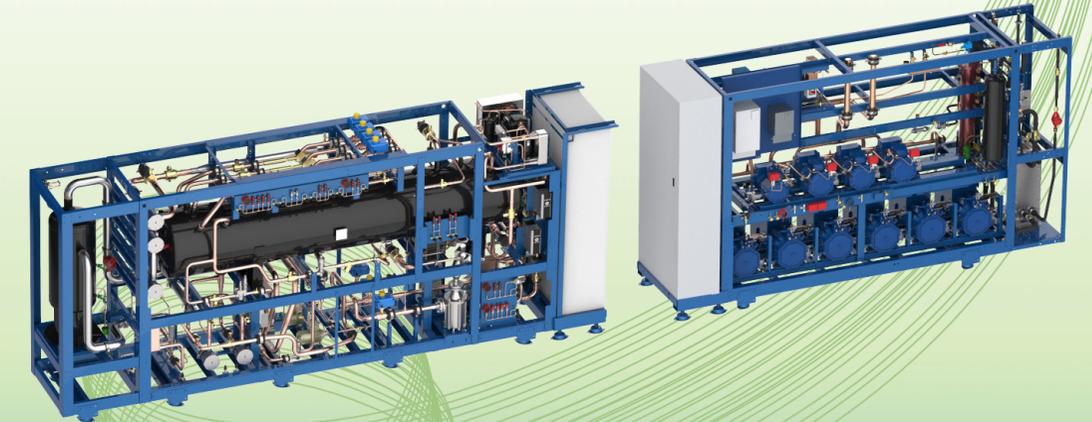
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PROFROID

COOLtecEvo

Energy savings of up to 30%* compared with standard transcritical CO₂ systems

CO₂OLtec Evo® features innovative and patented technologies including the modulating vapor ejector and a pump-assisted cycle.



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Cooling capacity LT: from 0 to 450 kW
Cooling capacity MT: from 65 to 600 kW

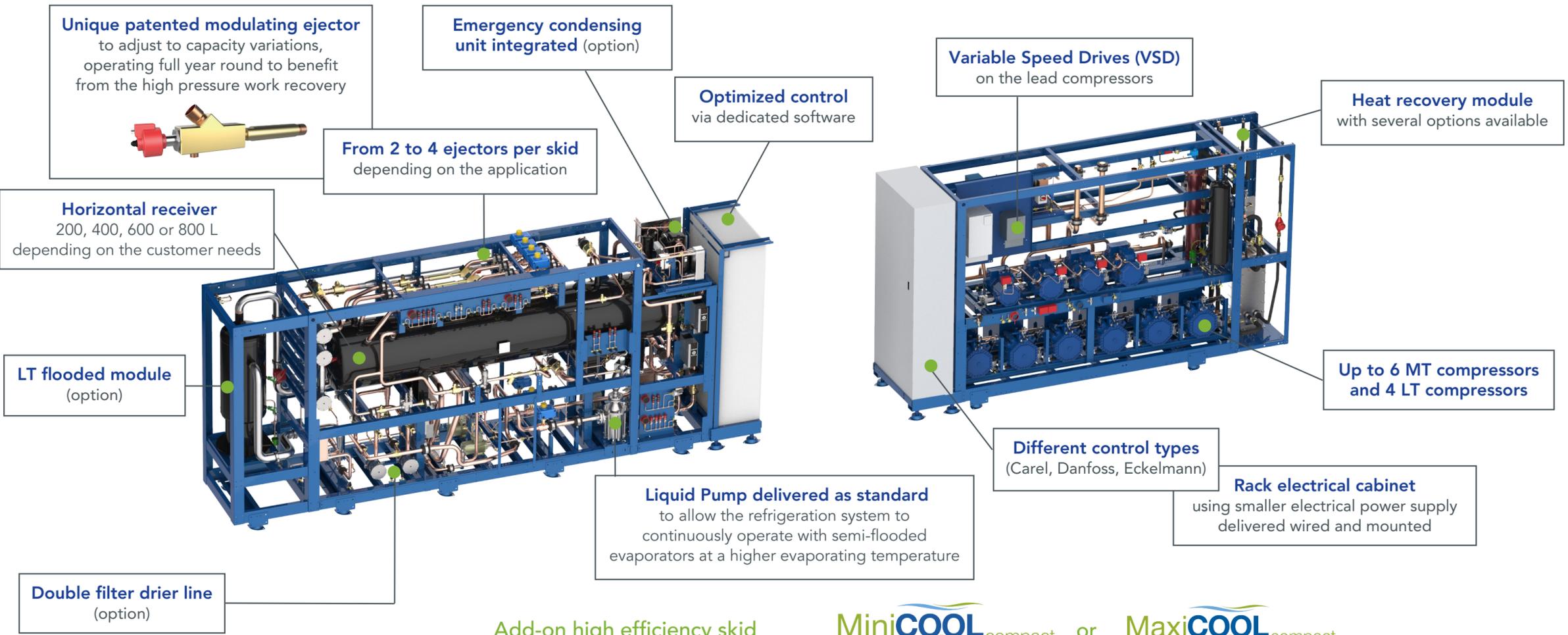
PATENTED INNOVATION

- ✓ BEST IN CLASS
- ✓ PAY BACK
- ✓ FLEXIBILITY
- ✓ SIMPLICITY

COOLtecEvo

Enhanced-efficiency transcritical CO₂ systems with modulating ejector technology

Latest generation of CO₂ transcritical systems, CO₂OLtecEvo® provides energy efficient and environmentally sustainable refrigeration, through our patented modulating ejector technology and a CO₂ pump. To further enhance energy savings, this revolutionary system can also be delivered with optional air conditioning and heating functionalities.



Add-on high efficiency skid dedicated to the ejectors, CO₂ pumps, liquid receiver, additional heat exchangers and liquid line

MiniCOOL₂ compact or MaxiCOOL₂ compact rack with a large range of features and options including Medium and Low Temperature loops

COOLtecEvo provides a simple, high-efficiency flooded solution for all climates



BEST IN CLASS

- Best in class efficiency
- High efficiency in all climates
- Patented modulating vapor ejector assisted by a CO₂ pump



PAY BACK

- Attractive return on investment
- Reduced cost of the main electrical power supply
- Additional energy saving combinations :
 - ▶ LSPM compressor motors to reduce annual compressor energy consumption vs standard technology
 - ▶ Heat recovery (up to 100% of the heat rejection)
 - ▶ Heat pump and/or air conditioning functions
 - ▶ LT flooded module using a suction receiver and associated heat exchanger on the low temperature side to enable flooded operation of the low temperature consumers



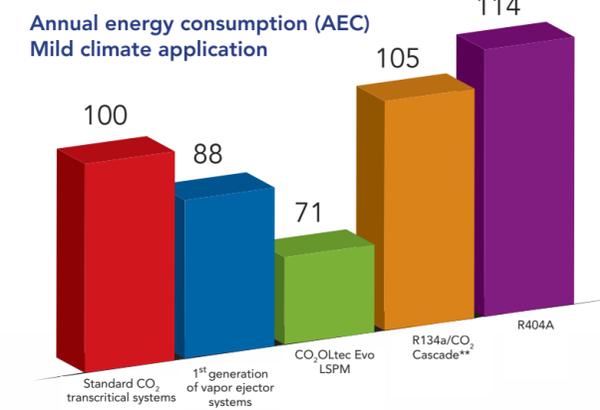
FLEXIBILITY

- Configurable design
- Choice of control types (Carel, Danfoss, Eckelmann)
- Multiple options available



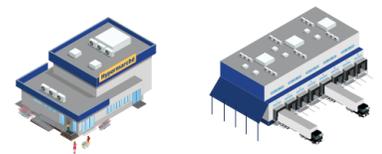
SIMPLICITY

- Simple system layout
- Superior serviceability
- Enhanced reliability (versus other high efficiency systems)



VARIOUS APPLICATIONS

- Medium and large supermarkets
- Warehouses



* For rack only, figures based on annual energy consumption. Projection based on 94m MT cabinets, 38m LT cabinets, 228m³ MT coldroom, 55m³ LT coldroom. Temperature profile: Mild Climate = Berlin (10°C avg); HybridCO₂OL** = CO₂ LT + R134a MT