



# TRANSCRITICAL CO<sub>2</sub> BOOSTER RACK



# MaxiCO<sub>2</sub>OL compact Refrigeration Rack Transcritical CO<sub>2</sub> booster

#### A DESIGN BASED ON ENVIRONMENTAL EFFICIENCY:

The new range of MaxiCO $_2$ OL® compact refrigeration racks uses repurposed carbon dioxide (CO $_2$ ) emitting no additional greenhouse gasses from refrigerant use, to provide a durable and energy efficient refrigeration solution. Specifically designed for hypermarkets and warehouses, the MaxiCO $_2$ OL compact system covers a wide range of cooling capacities. In mild climates, the MaxiCO $_2$ OL compact demonstrates up to 10% energy savings compared with traditional HFC refrigeration systems, resulting in lower life cycle costs and a shorter return on investment. CO $_2$  is a neutral refrigerant with a Global Warming Potential (GWP) of one and zero Ozone Depletion Potential (ODP), and is not affected by the EU F-Gas Regulation.

#### TECHNICAL CONCEPT:

- Medium and low temperature racks stacked together on a single frame
- From 3 to 6 MT compressors: 200 to 550 kW
- From 0 to 4 LT compressors : 0 to 360 kW
- Pressure design: 30, 45, 45, 120 Bar (Optional 52, 60 or 80 Bar for the receiver pressure)
- Active oil separation system
- Multiple vertical high capacity liquid receivers
- Integrated electrical cabinet including the control and protection of the Gas cooler
- Dedicated controller, with open protocol
- Frequency inverter on MT & LT lead compressors
- Auxiliary condensing unit, factory mounted (option)
- Heat recovery module integrated (option)

### PRODUCT BENEFITS:

#### **Performance**

- Large receiver
- Capacity range from 15% to 100%

#### Security

- Valve back-up supply
- 24V high capacity battery
- Active oil management
- Suction line accumulator
- Control redundancy
- Auxiliary Condensing Unit

#### Modularity

- 3 modules
- Easy access
- Easy maintenance

#### **Energy saving**

- High efficiency controller
- Inverter on the main MT & LT compressors
- Heat recovery
- Parallel compression

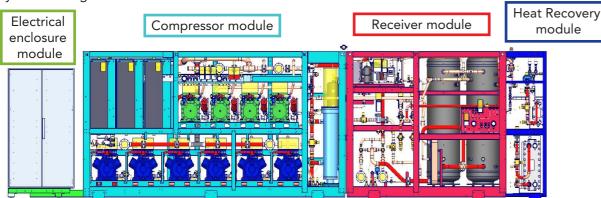
### INSTALLATION SOLUTIONS:

- 100% natural fluid CO<sub>2</sub>, compatible F-GAS

Safe operation:

Electrical cabinet delivered

- Adaptability / Customization
- Safe operation
- Energy saving
- Easy maintenance



### available. wired and mounted. integrated (option). Easy maintenance: Multiple receivers, BV300 (1 or 2) BV188 (2) Easy maintenance: Safe operation: BH600 (specific frame) Easy maintenance: Double filter drier Adaptability: **Energy saving:** Safe operation: Oil separator and oil BH800 (specific frame) Access to components line. Parallel compression Electrical cabinet Automatic back-up from the front. receiver. with customized (option). running mode (option). user connections.

Safe operation:

LT rack (option).

Suction accumulator on

Energy saving:

on MT and LT

Frequency converter

compressor (option).

### WHY CHOOSE MAXICO, OL COMPACT SOLUTIONS?

MaxiCO<sub>2</sub>OL compact is one of the most flexible racks of its generation. It can be delivered in 1, 2 or 3 modules making the installation easier. The compact dimensions will make this product the ideal system for retrofits, and will allow for a machinery room size reduction during new project design.

Safe operation:

Emergency condensing unit

**Energy saving:** 

Heat recovery module

with several options

The active oil managment together with the large liquid receiver make the MaxiCO<sub>2</sub>OL compact a safer product adapted to every configuration of installation.

To increase safety, the MaxiCO<sub>2</sub>OL compact system can be delivered with an auxiliary condensing unit together with valves and control redundancy. A 24V high capacity battery is continuously ensuring the safety of the system by closing the HP & MP valve in case of a power failure.

The controller integrates the most efficient functionnalities to increase energy savings, safety and performance. Inverters on the MT & LT main compressors significantly lightens the workload of the compressors, which results in reduced electrical consumption and increased energy savings.

### MaxiCO<sub>2</sub>OL compact Options for better environmental efficiency.

#### THE ECO COMPRESSOR.

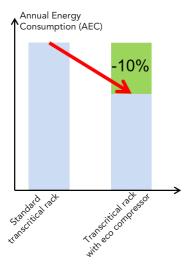
Economizer cycle:

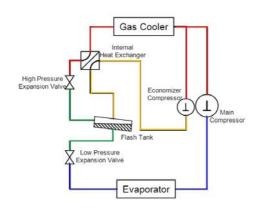
Addition of a complementary compressor operating as an economizer

Reduction of the compressor size

Better efficiency of the gas compression in medium pressure: ~30%

AEC improvement : ~10% at the rack level and up to 7% on a complete system





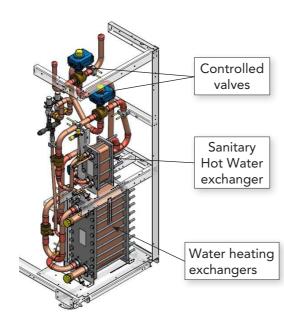
#### HEAT RECOVERY MOUNTED AT THE RACK DISCHARGE:

CO<sub>2</sub> has excellent properties, particularly with a high temperature of discharged gas, allowing for more energy recovery at higher temperatures on a regular basis.

The rack architecture designed with several heat exchangers allows for simultaneous production of hot water to be used for heating and sanitary use.

Various configurations are possible with gas cooler bypass and the systems are equipped with a set of anti-boiling bypass valves.

Directly mounted on the rack, the heat recovery module is connected to the refrigerant circuit, and electrically wired. Possibility to add pumps and an energy meter (options).



#### FREQUENCY INVERTER:

The frequency inverter is wired on the MT and on the LT main compressors to allow energy optimization through precise adjustment of the refrigeration capacity based on the needs of the display cabinets and other cooling devices in the store. The inverter guarantees flexible operation of the rack during partial load condition (winter), reducing compressor short cycles. It helps to bear the peaks demand (summer) while using a compressor of smaller size (operating in over-frequency).



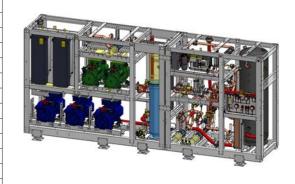
Frequency inverter MT & LT rack

# MaxiCO<sub>2</sub>OL compact

Range of Booster racks with modular design able to accommodate, on a single frame, a combination of MT racks with 3 to 6 compressors, and LT racks with 2 to 4 compressors, in predefined type formats: 3+2, 4+3, 5+3/4 and 6+3/4.

Below are combination examples with minimum and maximum capacities:

		3 + 2	
		Mini combination	Maxi combinati
Number of negative compressors	BITZER	2	2
Type of negative compressors		2KSL1KB	4PSL25K
Capacity of negative compressors <sup>(1)</sup>	kW	12	198
Number of positive compressors	BITZER	3	3
Type of positive compressors		4C + 2 x 6F	6D + 2 x 6C
Total capacity of positive compressors <sup>(2)</sup>	kW	202	274
Gas cooler heat rejection capacity	kW	312	420
Suction diameter negative rack	inch	"7/8	2"1/8
Suction diameter positive rack	inch	1"5/8	2"1/8
Gas cooler outlet diameter	inch	1"1/8	1"3/8
Liquid line outlet diameter	inch	1"5/8	1"5/8
Receiver volume	dm3	300	300
Sound level	dB(A)	61	62
LT compressor intensity	Imax	9,6	132
MT compressor intensity	Imax	192	273
Pressure		30/45/45/120	
Length	(mm)	4490	
Length (with option heat recovery)	(mm)	+ 300	+ 600
Width	(mm)	850	
Height	(mm)	2050 (1950 without feet)	



		0+3/4	
		Mini combination	Maxi combination
Number of negative compressors	BITZER	3	4
Type of negative compressors		2JSL2KB	4NSL30K
Capacity of negative compressors <sup>(1)</sup>	kW	22	416
Number of positive compressors	BITZER	6	6
Type of positive compressors		4C +5 x 6F	6D +5 x 6C
Total capacity of positive compressors(2)	kW	377	545
Gas cooler heat rejection capacity	kW	586	840
Suction diameter negative rack	inch/mm	"7/8	76,1 mm (DN65)
Suction diameter positive rack	inch	2"1/8	2"1/8
Gas cooler outlet diameter	inch	1"3/8	1"3/8
Liquid line outlet diameter	inch	1"5/8	2"1/8
Receiver volume	dm3	2x300	2x300
Sound level	dB(A)	64	65
LT compressor intensity	lmax	17,3	263
MT compressor intensity	lmax	387	570
Pressure		25 (30 PFI)/45/45/120	
Length	(mm)	6410	
Length (with option heat recovery)	(mm)	+ 600	+ 900
Width	(mm)	850	
Height	(mm)	2050 (1950 without feet)	



<sup>(1) -32°</sup>C /-10°C

<sup>(2) -10°</sup>C /+36°C outside (negative heat rejection not deducted)

# **Useful Innovation**

# A CO<sub>2</sub> range serving you safely

#### CO, OLtec® EVO

- High-efficiency CO, solution for all climates
- Includes advanced modulating vapor ejector technology
- Designed for small to large store formats, for indoor installation
- Single or dual temperature range
- Integrated electrical control panel incorporating controls for rack, high-efficiency module and gas cooler



### MaxiCO<sub>2</sub>OL outdoor with casing

CO<sub>2</sub> transcritical housed condensing unit

- Monobloc unit
- No high pressure connection (120 Bar) to be made on site
- Full test of the machine completed at the factory
- Machine delivered with electrical cabinet, controls, sensors and probes mounted, all the electrical connections are factory tested



#### QuietCO,OL

CO<sub>2</sub> transcritical outdoor condensing unit

- Cooling capacity from 0 to 9 kW (MT), and from 0 to 6 kW (LT)
- Application for small and medium size cold rooms



#### GasCO,OL

A range of CO<sub>2</sub> gas coolers from 10 to 1000 kW, with the GasCO<sub>2</sub>OL Soprano, Alto, and Tenor

- Environmental efficiency: EC fans as standard
- Safety: unit factory tested at 130 bar
- Robustness: K65 headers and pipes



#### Profroid CO<sub>2</sub> range of evaporators

Industrial and commercial

- Cooling capacity from 0 to 110 kW (LT), and from 0 to 16 kW (MT)
- PS 80 Bar (MT and LT commercial)
- PS 30 Bar (LT industrial)
- Application for cold rooms and preparation rooms





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